

IN THE CLAIMS:

1. **(Canceled).**
2. **(Previously amended/Currently amended)** A device according to claim 20, wherein the mould (31) is rectangular ~~tranverse~~ transverse to the casting direction.
3. **(Canceled).**
4. **(Cancel).**
5. **(Previously amended)** A device according to claim 20, wherein the magnetic cores (25-28) are arranged with a space therebetween and the coil (36, 37) is positioned substantially right in front of said space.
6. **(Previously amended)** A device according to claim 20, wherein the yoke (32, 33) substantially defines a bar or plate, and the coil (36, 37) is wound around a centre portion (34, 35) of the bar or plate.
7. **(Canceled).**
8. **(Previously amended)** A device according to claim 20, wherein the yoke (32, 33) comprises a portion (34, 35) which is detachable from the rest of the yoke (32, 33) and carries the coil (36, 37).
9. **(Previously amended)** A device according to claim 8, wherein the yoke (32, 33) defines a cradle arranged to receive the portion (34, 35) carrying the coil (36, 37) and allow displacement of said portion (34, 35) substantially vertically out of said cradle.
10. **(Previously amended)** A device according to claim 9, wherein the yoke (32, 33), in addition to said portion (34, 35)

carrying the coil (36, 37), comprises two yoke parts (38, 39; 40, 41), arranged on opposite sides of this portion (34, 35), forming said cradle, and each having a surface (46, 47; 48, 49) adapted to abut against a respective magnetic core (25, 26; 27, 28).

11. **(Previously amended)** A device according to claim 20, wherein the yoke (32, 33) comprises at least one portion (42-45) detachably connected to the rest of the yoke (32, 33) and arranged to be detached for access of parts of the device which are arranged vertically under the electromagnetic brake.

12. **(Previously amended)** A device according to claim 11, wherein said portion (42-45) is a peripheral portion of the yoke (32, 33) pivoted relative to the rest of the yoke (32, 33).

13-19. **(Canceled).**

20. **(Previously/Currently amended)** A device for continuous or semi-continuous casting of metals, comprising a mould and an electromagnetic brake, said mould having two opposing long sides and defining a casting direction and said electromagnetic brake comprising two magnetic cores (25, 26; 27, 28) arranged on one said long side of the mould (31) and permanently attached thereto, and a yoke (32, 33), which is detachably connected to the two magnetic cores (25, 26; 27, 28), said yoke (32, 33) carrying at least one coil (36, 37), substantially between the two magnetic cores (25, 26; 27, 28) interconnected by the yoke (32, 33) wherein the coil (36, 37) is substantially parallel to said one said long side (29, 30) of the mould (31), the centre axis of the coil (36, 37) extends substantially perpendicularly to a said casting direction in the

mould (31), and the magnetic cores (25, 26; 27, 28) cover substantially an entire width of the mould (31), except for a center portion of the mould (31).

21-25. **(Cancel)**

26. **(New)** A device according to claim 10, wherein said two yoke parts are each generally L-shaped.